

Technical Bulletin

Accura Plus Acrylic Sealant White TS-00031

- Exceeds ASTM C-834 -18°C
- Paintable
- Cured bead is mildew resistant
- Adhesive and caulk

Manufactured by: Tower Sealants, LLC 2095 Memorial Park Road Gainesville, Georgia 30504 Phone: 866-897-7568

www.towersealants.com

Product Description:

Accura Plus Acrylic Sealant is a 100% Acrylic Sealant. This 100% Acrylic Sealant can be used on a wide variety of interior and exterior surfaces, delivering superior adhesion and durability. **Accura Plus** forms a flexible, durable airtight, water resistant seal offering exceptional protection from environmental conditions. Once cured the bead is mildew resistant, and forms a flexible, durable, airtight, water resistant seal that offers protection from environmental conditions. Once cured is mildew resistant. It is low odor, easy to apply and is soap and water cleanup.

Performance Characteristics:

- Exceeds ASTM C-834, Type OP, Grade -18℃.
- Up to 3/8" in properly designed joints
- 50 year quarantee.
- Interior / Exterior

Suggested Applications:

Suggested Substrates:

Windows	Trim	Penetrations	Masonry	Ceramic Tile	Wood
Doors	Sinks	HVAC	Concrete	Glass	Metal
Counters	Siding	Flashings	Porcelain	Brick	Marble

Surface Preparation:

- Surface must be dry and free of dirt, dust, oil, mildew, loose paint, old caulk or other contaminates.
- Only apply when sealant surface and air temperature are above 40°F and rising.
- Do not apply on surfaces above 120°F or when rain is expected.

Application:

- Cut nozzle at a 45° angle.
- Properly designed joint not to exceed 1/2" in width.
- Use backer rod for joints deeper than 1/2".
- Tool or smooth bead within 10 to 15 minutes, depending on climatic conditions.
- Sealant maybe removed and tools cleaned prior to curing with soap and water.
- Depending on climatic conditions, allow 4 to 6 curing time prior to painting.

Accura Plus Acrylic Sealant

Physical & Chemical Characteristics:

Vehicle: 100% Acrylic Emulsion Polymer / Siliconized

VOC Less exempt solvents: < 1.2%

Pigment: Calcium Carbonate Solids: Approximately 82.5%

Weight per Gallon: 14.00 ± 0.5

Specific Gravity: Approximately 1.65 Service Temperature: -35°F to 180°F

Temperature Application Range: 40°F and rising. Air temp no hotter than 95° and substrate

not hotter than 120°F

Freeze Thaw Stability: Passes 5 Cycles@ 0°F

 $(1 \text{ cycle} = 16 \text{hrs.} \otimes 0^{\circ} \text{F}, 8 \text{hrs at } 75^{\circ} \text{F})$

Flash Point: None

12.5 to 22.5 G/S @ 75°F (SEMCO gun at 50psi) Consistency:

Applications: Interior / Exterior Life Expectancy: 50 year performance

Shelf Life: 24 months when stored at 50°F to 80°F

Coverage: 10.1 fl oz: 53 linear ft. at a 3/16" bead

Odor: Mild Sweet Acrylic 10 to 15 Minutes Tooling Time:

Tack Free Time: 45 Minutes

Notes:

Curing, tooling and tack free time were tested @ 75°F 50%RH. A 1/2" by 1/2" by 1/2" wood joint. Differences in environmental conditions, joint size, and substrate will cause significant differences in these times. For best results, tool immediately after application in order to ensure the best possible adhesion and a smooth finished surface.

Depending on the environmental conditions, full cure of these water based sealants should occur 7-14 days after application.

Clean up:

- Clean up hands and tools with soap and water.
- Clean up excess caulk with a damp cloth.

Safetv:

- See Material Safety Data Sheet for safety information or product label.
- To request a Material Safety Data Sheet call 866-897-7568

10.1 fl oz. (299 ml) Packaging:

Color: White

UPC Number: 843034000314