



CAT-5 ELASTOMERIC PATCH

Textured & Smooth Grade Compound

Product Description:

CAT-5 Textured & Smooth Grade Elastomeric Patch

Compound is extremely flexible with outstanding adhesive properties. It is uniquely formulated to provide a permanent repair for cracks and holes in above grade masonry and stucco surfaces. Once cured the bead is mildew resistant. It is low odor, easy to apply and is soap and water cleanup.

Performance Features:

- Used for larger non-structural cracks
- Repair and waterproof cracks in masonry and stucco
- 300% Elongation
- Extremely Flexible
- Outstanding Adhesion
- Paintable
- Interior / Exterior
- Apply by brush or flexible blade
- 60-year Guarantee

Suggested Applications:

Stucco	Tilt Wall	Trim
EIFS	Masonry Cracks	
Siding	Drywall	

Suggested Substrates:

Masonry	Ceramic Tile	Wood
Concrete	Brick	Metal
Synthetic Stucco		

Surface Preparation:

Surfaces to be patched or repaired must be dry and free of all dirt, dust, oil, mildew, loose paint, old caulk or other contaminates. Only apply when sealant, surface, and air temperature are above 40°F and rising. Do not apply on surfaces that exceed 140°F, or when rain is expected.

Product Specifications

Vehicle:	100% Modified Acrylic Emulsion Polymer
VOC:	Non-chemically curing sealant. VOC (less exempt solvents) is <1.5%
Pigment Solids:	Calcium Carbonate Approximately 65.7%
Weight per Gallon:	10.5 ± 0.5
Specific Gravity:	Approximately 1.25
Service Temp:	-30°F to 180°F
Temp Application Range:	40°F and rising. Air temp no hotter than 95° and substrate not hotter than 140°
Freeze Thaw Stability:	Passes 5 Cycles @ 0°F (1 cycle = 16hrs. @ 0°F, 8hrs at 75°F)
Flash Point:	None
Consistency:	Paste
Applications:	Interior / Exterior
Life Expectancy:	60-year performance
Shelf Life:	24 months when stored at 50°F to 80°F
Odor:	Mild Sweet Acrylic
Tooling Time:	10 to 15 Minutes
Tack Free Time:	30 Minutes
Paint Over Time:	4 to 6 hours
Full Cure:	24 to 72 hours

Packaging:	1 US Gallon
Color:	White
Grade:	Textured
Item Number:	
Brush:	TS-00083
Knife:	TS-00095
UPC Code:	
Brush:	843034000833
Knife:	843034000956

Packaging:	1 US Gallon
Color:	White
Grade:	Smooth
Item Number:	
Brush:	TS-00082
Knife:	TS-00096
UPC Code:	
Brush:	843034000826
Knife:	843034000963

Packaging:	1 US Quart
Color:	White
Grade:	Textured
Item Number:	
Brush:	TS-00173
Knife:	TS-00172
UPC Code:	
Brush:	843034001731
Knife:	843034001724

Packaging:	1 US Quart
Color:	White
Grade:	Smooth
Item Number:	
Brush:	TS-00176
Knife:	TS-00174
UPC Code:	
Brush:	843034001762
Knife:	843034001748

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Application:

Use brush, putty knife or trowel to fill crack with patching compound. Tool elastomeric patch to desired finish before product dries. Product is not sandable. 1. Apply to hairline cracks with a clean brush or other flexible blade. 2. Tool patch to match desired texture and profile of the surrounding area. 3. Knife Grade Patch should be used for cracks larger than 1/2". 4. Cracks should be chipped/cleaned out, if greater than 1/2" in depth a non-gassing backer rod of the proper size should be inserted. 5. Two applications may be required for larger gaps. Allow 24 hours between applications. 6. Allow 24 hours before top coating. NOT INTENDED FOR AREAS THAT WILL BE SUBMERGED IN WATER. KEEP FROM FREEZING. NOT FOR FOOD CONTACT SURFACES. PRODUCT CANNOT BE SANDED.

Clean Up:

Immediately after use, clean uncured material and tools with soap and water. Remove cured sealant by cutting with a sharp-edged tool.

WARNING! IRRITATING TO SKIN, EYES AND RESPIRATORY TRACT. Harmful if swallowed, inhaled or absorbed through the skin. May cause allergic skin reactions and/or central nervous system depression. Adverse reproduction effects have been reported in animals. May cause adverse kidney effects. Avoid contact with eyes, skin and clothing. Use in well ventilated area. Wear eye, skin, and respiratory protection. Eye contact: Immediately flush with water for 15 minutes and get medical attention immediately. If swallowed: Do not induce vomiting. Give large quantities of water and get medical attention. Never give anything by mouth to an unconscious person. For health information, refer to Material Safety Data Sheet or call Chemtrec at 800-424-9300. **KEEP OUT OF REACH OF CHILDREN.**

⚠WARNING! Cancer and Reproductive Harm – Go to www.P65Warnings.ca.gov for additional information

First Aid:

In case of skin contact, wash off quickly with plenty of soap and water and remove contaminated clothing. For eye contact, flush eyes immediately with large quantities of water for at least 15 minutes. If swallowed, obtain medical treatment immediately. DO NOT INDUCE VOMITING. If inhalation causes physical discomfort, move to fresh air. If discomfort persists or any breathing difficulty occurs, seek medical help.

Material Safety Data Sheets (SDS) available upon request via towersealants.com or by calling 866-897-7568

Product Replacement Policy: After proper storage and application, if this product cracks, peels or separates within 60 years of installation, manufacturer will replace the product if purchaser returns proof of purchase to manufacturer. Manufacturer shall not be held liable for damages in excess of the purchase price. This is the sole and exclusive remedy and liability for defects or failure of this product. THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, WRITTEN OR ORAL, STATUTORY, EXPRESSED OR IMPLIED; INCLUDING WITHOUT LIMITATION ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS.